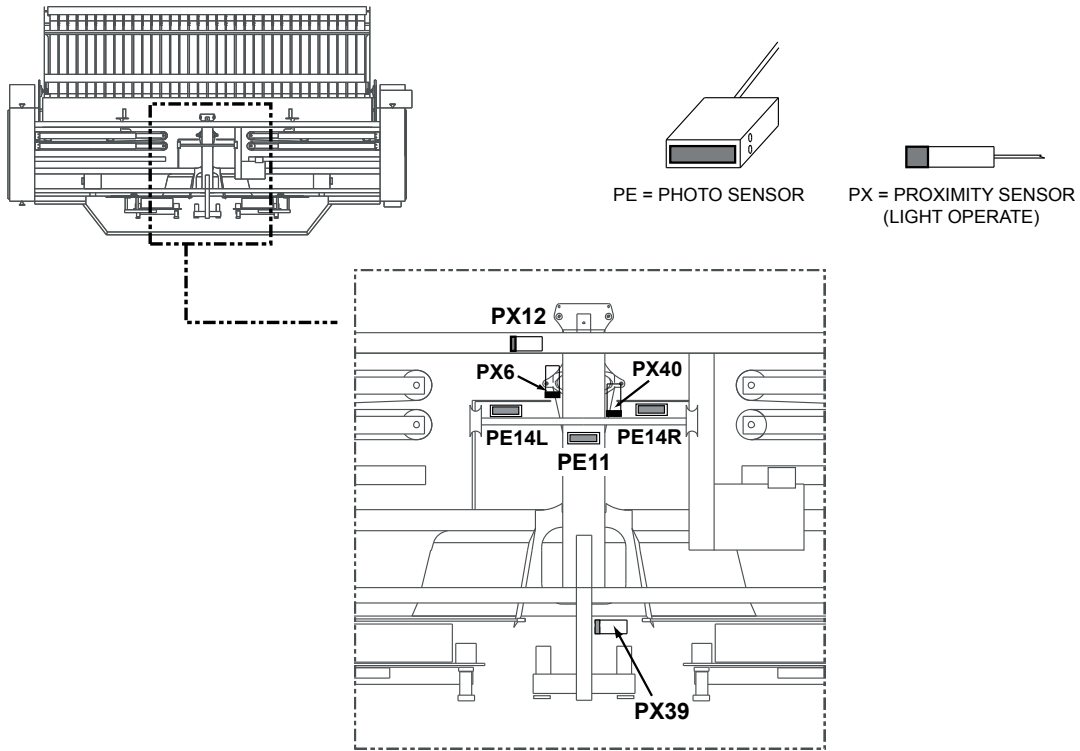
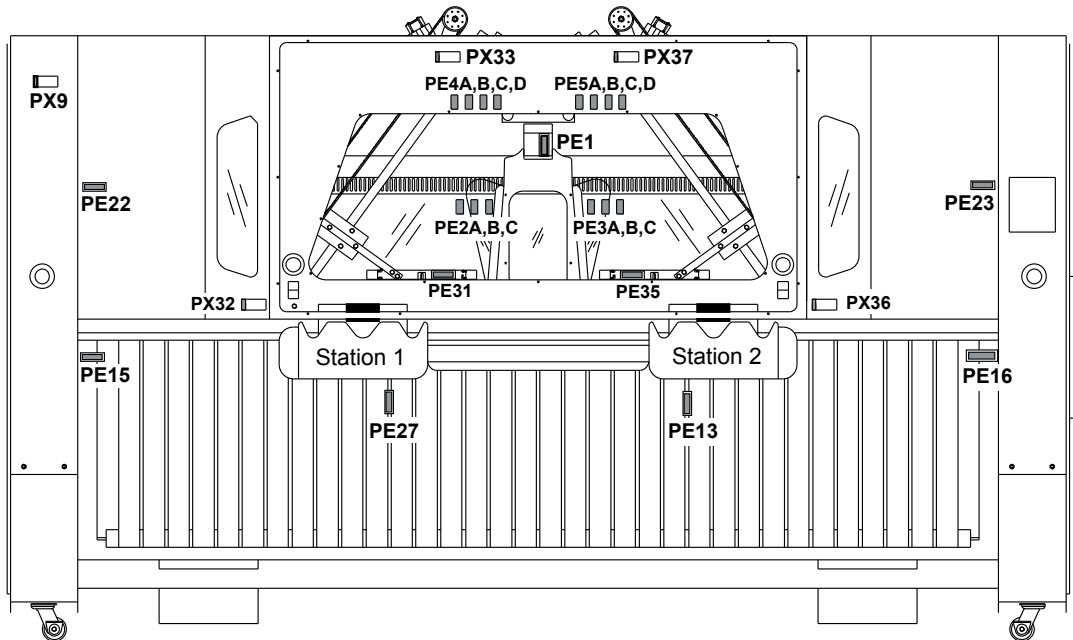


Photosensor Locations

TOP VIEW



FRONT VIEW



Photosensor Locations continued...

Schematic Reference	Location/Function	Type/Setting	Part Number
PE1	Spreader Inlet	Diffuse dark operate	1607-215 w/connector
PE2A, B, C	Left Corner	Retroreflective dark operate	1607-210 w/connector
PE3A, B, C	Right Corner	Retroreflective dark operate	1607-210 w/connector
PE4A, B, C, D	Left Roller	Diffuse sharp cutoff light operate	1607-220 w/connector
PE5A, B, C, D	Right Roller	Diffuse sharp cutoff light operate	1607-220 w/connector
PX6	Transfer Forward	12 mm Proximity	1608-002 w/connector
PX9	Upper Spreader Encoder	8 mm Proximity	1608-000 w/connector
PE11	Inlet Reject Sensor (Located at the front of the spreader transfer cylinder)	Sharp Cutoff Light operate	1607-220 w/connector
PX12	Spread Home	12 mm Proximity	1608-002 w/connector
PE13	Tail Sensor, Right	Dark operate	1607-235 w/connector
PE14 Left and Right	Sheet Taut Sensors (located on brackets behind and just below the clutch brake rolls)	Diffuse dark operate	1607-220 w/connector
PE15	Lower Left Wall	Diffuse dark operate	1607-215 w/connector
PE16	Lower Right Wall	Diffuse dark operate	1607-215 w/connector
PE22	Upper Left Wall	Diffuse dark operate	1607-215 w/connector
PE23	Upper Right Wall	Diffuse dark operate	1607-215 w/connector
PE27	Tail Sensor, Left	Light operate	1607-235 w/connector
PE31	Station 1 (Left) Material Sensor (mounted on moveable carriage head)	Diffuse Dark Operate	1607-275 w/connector
PX32	Station 1 (Left) Carriage Down	12 mm	1608-002 w/connector
PX33	Station 1 (Left) Carriage Up	12 mm	1608-002 w/connector
PE35	Station 2 (Right) Material Sensor (mounted on moveable carriage head)	Diffuse Dark Operate	1607-275 w/connector
PX36	Station 2 (Right) Carriage Down	12 mm	1608-002 w/connector
PX37	Station 2 (Right) Carriage Up	12 mm	1608-002 w/connector
PX39	Prefeeder Inlet Transfer Cylinder (Front) Pickup	12 mm	1608-002 w/connector
PX40	Prefeeder Inlet Transfer Cylinder (Rear) Dropoff	12 mm	1608-002 w/connector